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- 15. (amended) The composition according to claim 19, wherein CaO is in the range of 9.1 to 11 weight percent.
- 16. (amended) The composition according to claim 19, wherein MgO is in the range of 2 to less than 4 weight percent.
- 17. (amended) The composition according to claim 19, wherein CaO + MgO is in the range of 12 to 13.5 weight percent.
- 18. (amended) The composition according to claim 19, wherein CaO + MgO is in the range of 12.5 to 13 weight percent.

(amended) A (glass composition, comprising: 70 to 75 weight percent SiO2 12 to 15 weight percent Na<sub>2</sub>O 0 to \$ weight percent  $K_2O$ CaO > 9 weight percent MgO < 4 weight percent 0 to 2 weight percent  $Al_2O_3$ 0 to 1 weilght percent SO<sub>3</sub> 0 to 2 weight percent  $Fe_2O_3$ wherein:  $SiO_2 + Al_2O_3$ ≥ 70 weight percent 10 to 15 weight percent  $Na_2O + K_2O$ CaO + MgO 12 to less than \13.4 \) weight percent

2 to 5

CaO/MgO

wherein the glass composition has a log 2 viscosity in the range of about 2570°F to about 2590°F (1410°C to 1421°C) and a log 4 viscosity in the range of about 1850°F to about 1894°F (1010°C to 1034°C).

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20. (amended) The composition according to claim 19, wherein the glass composition has a log 7.6 viscosity in the range of about 1300°F to about 1350°F (704°C to 732°C) and a log 13 viscosity in the range of about 1016°F to about 1020°F (547°C to 549°C).

22. (amended) A flat glass product made by the following method of lowering the melting temperature of a glass composition including CaO and MgO while substantially maintaining the bending and annealing temperatures, comprising the steps of:

increasing the CaO by a selected weight percent; and decreasing the MgO by substantially the same weight percent.

New claims 23 and 24 have been added as follows:

- 23. The composition according to claim 19, wherein the melting point of the glass composition from the log 2 viscosity reduces fuel usage in preparing the glass.
- 24. The composition according to claim 20, wherein the melting point of the glass composition from the log 2 viscosity reduces fuel usage in preparing the glass and the bending and annealing temperatures of the glass from the log 7.6 viscosity in the range of about 1300°F to about 1350°F (704°C to 732°C) and a log 13 viscosity in the range of about 1016°F to about 1020°F (547°C to 549°C) are in the range for a higher melting glass.

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